

# Metis M311 / M322

Highly Advanced, Full Featured 2-Color Pyrometer Series



The Advantages and benefits for using a self-contained 2-color pyrometer:

- Automatic compensation for viewing through dirty windows, dust and partial smoke
- Compensates for changes in target emissivity
- Measures smaller target than sensor's field of view (FOV)
- Unaffected by moving targets within FOV

## APPLICATIONS

- Induction heating
- Steel/metals
- Metal pour streams
- Kilns
- Vacuum furnaces
- Welding
- Ceramics
- Composites
- Sintering
- Nuclear
- Research and development.

## FEATURES

- Highest accuracy and repeatability even at high ambient temperatures up to 80°C (176°F) without cooling
- Temperature ranges between 300°C and 3300°C (572°F and 5972°F)
- Fully digital and very fast with response time <1 ms
- Adjustable or motorized focus optics
- Small spot sizes from 0.8 mm
- Laser, color video or thru-lens sighting
- Dirty window programmable alarm
- 10-digit matrix display for temperature and IR sensor parameters
- Push button device configuration or via software
- 2 high resolution 16 bit analog 0/4 to 20mA outputs
- 3 versatile configurable inputs or outputs
- Analog input for external emissivity setting
- Serial interfaces RS-232 and RS-485 (switchable)
- Optional fieldbus connection: Ethernet, Profinet, or Profibus

## Technical Data

Model	M311	M322
Temperature ranges	600 to 1400°C (1112 to 2552°F) 650 to 1500°C (1202 to 2732°F) 750 to 1800°C (1382 to 3272°F) 800 to 2100°C (1472 to 3812°F) 900 to 2500°C (1652 to 4532°F) 1000 to 3000°C (1832 to 5432°F) *) 1100 to 3300°C (2012 to 5972°F) *)	300 to 1000°C (572 to 1832°F) 350 to 1300°C (662 to 2372°F) 400 to 1600°C (752 to 2912°F) 500 to 1800°C (932 to 3272°F) 600 to 2300°C (1112 to 4172°F) 800 to 3000°C (1472 to 5432°F) **) 1000 to 3300°C (1832 to 5972°F) **)
Temp. sub ranges	Any temperature sub-range adjustable within the temperature range (minimum span 50°C)	
Spectral range	Channel 1: 0.93–1.1 µm / Channel 2: 0.75–0.93 µm *) Channel 1: 0.99 µm / Channel 2: 0.78 µm	Channel 1: 1.65–1.8 µm / Ch. 2: 1.45–1.65 µm **) Channel 1: 1.64 µm / Channel 2: 1.4 µm
Detector	2 x Silicon	2 x InGaAs
Response time $t_{90}$	< 1 ms (with dynamical adaptation at low signal levels), adjustable up to 10 s	
Exposure time	< 0.5 ms	
Uncertainty ( $\epsilon = 1$ , $t_{90} = 1$ s, $T_A = 23^\circ\text{C}$ )	Full-scale temp. $\leq 2500^\circ\text{C}$ : 0.3% of meas.value in $^\circ\text{C}+2\text{K}$ Full-scale temp. $> 2500^\circ\text{C}$ : 0.5% of meas.value in $^\circ\text{C}$	0.5% of measured value in $^\circ\text{C}+2\text{K}$
Repeatability ( $\epsilon = 1$ , $t_{90} = 1$ s, $T_A = 23^\circ\text{C}$ )	0.1% of measured value in $^\circ\text{C} + 1$ K	
Temperature coefficient (deviations from $23^\circ\text{C}$ )	From $10^\circ\text{C}$ to $60^\circ\text{C}$ : 0.04%/K From $0$ to $10^\circ\text{C}$ and $60$ to $80^\circ\text{C}$ : 0.06%/K	
Slope / ratio	0.800–1.200	
Emissivity $\epsilon$	0.050–1.200 (per channel, corresponds 5–120% in 0.1% steps)	
Transmission	0.050–1.000 (per channel, corresponds 5–100% in 0.1% steps)	
Fill factor spot size	0.050–1.000 (per channel, corresponds 5–100% in 0.1% steps)	
Analog output signal	2 configurable analog outputs 0 or 4–20 mA, max. load: 500 $\Omega$ Resolution 0.0015% of the adjusted temperature (16 Bit). User selectable: 2-color temperature, 1-color channel 1 or 1-color channel 2 temperature, device temp. Outputs can be set within or outside the temperature range.	
Serial interface	RS-232 (max. 115 kBd) or RS-485 (max. 921 kBd), switchable. Resolution $0.1^\circ\text{C}$ or $0.1^\circ\text{F}$	
3 configurable Inputs / outputs	<ul style="list-style-type: none"> <li>■ Digital inputs (max. 3 inputs, protected against reverse polarity): laser targeting light on/off, peak picker clearing, load pyrometer configurations, trigger input for start / stop of measured value recording.</li> <li>■ Digital outputs (max. 3 outputs, max. 50 mA, protected against short circuit): limit switch, exceeding the beginning of temperature range (for material recognition), device ready after self-test, device over-temperature, signal strength too low.</li> <li>■ Analog input (0–20 mA, protected against reverse polarity and incorrect connection): analog adjustment of emissivity slope, emissivities in 1-channel use, meas. distance (devices with motorized focus)</li> </ul>	
Ethernet	Ethernet (100 Mbit) TCIP data protocol	
Display	10-digit LED display (5 mm high) for temperature or settings of IR sensor parameters Resolution $0.1^\circ\text{C}$ or $0.1^\circ\text{F}$	
Parameter settings	Push buttons on the device, serial interface, PC software <i>SensorTools</i> or via self compiled communication program: Slope/ratio, switch-off level for measurement, switch-off level for dirty window alarm, emissivity, transmission, fill factor, temperature sub range, peak picker settings, device address, baud rate, response time, selecting analog outputs 0/4–20 mA, interface RS-232/RS-485 (selection on device only), $^\circ\text{C}/^\circ\text{F}$ , language (English / German), measuring distance with motorized focus optics.	
Power requirement	24 V DC (18–30 V DC), max. 6 VA; protected against reverse polarity	
Isolation	Voltage supply, analog outputs and serial interface are galvanically isolated from each other	
Sightings (optional)	<ul style="list-style-type: none"> <li>■ Thru-the-lens sighting with adjustable attenuation filter for eye protection of bright targets</li> <li>■ Laser aiming light (red, <math>\lambda=650</math> nm, <math>P &lt; 1</math> mW, class II to IEC 60825-1)</li> <li>■ High dynamic color CCD camera, field of view: ca. <math>3.6^\circ \times 2.7^\circ</math> of measuring distance output signal: FBAS signal ca. 1 V<sub>pp</sub>, 75 <math>\Omega</math>, CCIR, NTSC / PAL switchable Resolution: NTSC: 720 x 480 pixel; PAL: 720 x 576 pixel; frame rate: NTSC: 60 Hz, PAL: 50 Hz</li> </ul>	
Optics	Manual focusable or optional motorized focus	
Ambient temperature	$0$ to $80^\circ\text{C}$ ( $32$ to $176^\circ\text{F}$ ), focusable lens assembly of fiber optic versions: $-20$ to $250^\circ\text{C}$ ( $-4$ to $482^\circ\text{F}$ )	
Storage temperature	$-20$ to $85^\circ\text{C}$ ( $-4$ to $185^\circ\text{F}$ )	
Relative humidity	No condensing conditions	
Housing / protection class	Aluminum, IP65 to DIN 40 050 with connector	
Weight	650 g (1 lb. 6.9 oz.)	
CE label	According to EU directives for electromagnetic immunity	

## Reference Numbers

Metis M311 / Metis M322 Specify each with temperature range, sighting method and optics

**Note:** *SensorTools* software is included as standard equipment. Connection cables must be ordered separately.



## Power Up and Measure Temperature

In principle the M3 series only requires connection to a power supply to start a measurement.


Metis M3 pyrometers are stand alone, self contained IR thermometers with direct outputs for easy integration in nearly all application environments.

The short-wave spectral ranges of the various models are specially designed for accurate temperature measurements of metals and other bright, reflective materials.

In comparison to radiation pyrometers, 2-color pyrometers measure in two spectral ranges simultaneously (at two wavelengths) and determine the temperature by forming the radiation ratio (quotient).

In this method it is not necessary to know the emissivity of the target material or fulfill the sensor's spot size with the target.

## Features



**Proven Sighting:**

- More precise laser target marking
- Enhanced view finder
- New high dynamic color camera module

**Clear Device Operation:**

- Large, bright 10 digit display
- All measurement settings directly on the device
- LEDs for the display of active limit outputs
- Simple setting of the measuring distance with motor focus

**Fast, Accurate Outputs:**

- Serial high-speed interface up to 921 kBaud
- 2 high resolution 16 bit analog 0/4 to 20mA outputs

**A Variety of Models:**

- Motorized focus optics
- Optics with manual adjustment of focus
- Optical fiber version with small optical heads

**Harsh Environmental Conditions:**

- Advanced ambient temperature up to 80°C
- Fiber optic models up to 250°C (optics and fiber optic cable)
- With Sapphire protection window (devices with integrated optics)

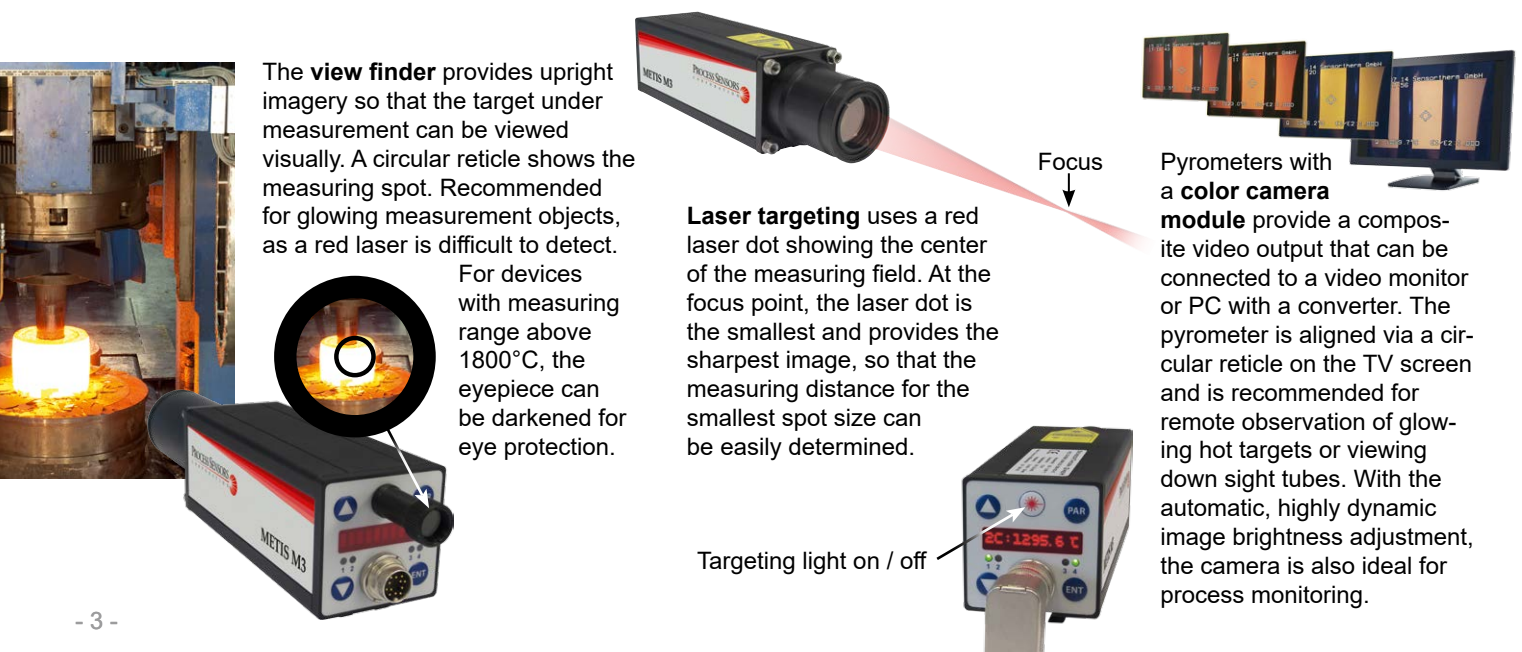
**Additional Equipment:**

- Fieldbus interfaces: Profinet, Profibus

## Sighting Method Selection

Sighting is used to pinpoint the location of the measured target.

- **Devices with integrated optics:** Through lens view finder, laser targeting light or color camera module
- **Devices with fiber optics:** Laser targeting light



The **view finder** provides upright imagery so that the target under measurement can be viewed visually. A circular reticle shows the measuring spot. Recommended for glowing measurement objects, as a red laser is difficult to detect.

For devices with measuring range above 1800°C, the eyepiece can be darkened for eye protection.

**Laser targeting** uses a red laser dot showing the center of the measuring field. At the focus point, the laser dot is the smallest and provides the sharpest image, so that the measuring distance for the smallest spot size can be easily determined.

Pyrometers with a **color camera module** provide a composite video output that can be connected to a video monitor or PC with a converter. The pyrometer is aligned via a circular reticle on the TV screen and is recommended for remote observation of glowing hot targets or viewing down sight tubes. With the automatic, highly dynamic image brightness adjustment, the camera is also ideal for process monitoring.

## Intelligent Installation Possibilities

### Serial Interface RS-232 or RS-485 (selectable)

Via serial interface, the pyrometer communicates with other digital devices such as a PLC, computer with free *SensorTools* software or a self-written communication software program. Measured values can be recorded and device parameters can be set directly on the device, via *SensorTools* software or serial interface RS-232 or RS-485.

- RS-232 for short distances to the PC.

Transfer rates of max. 115 kB

- RS-485 for long distance connection.

Max. of 921 kB, use in bus configuration.

An interface converter RS-232 or RS-485 to USB (accessory) allows for easy connection to a PC.

### 2 Analog Outputs

Each of the high-resolution analog outputs can be used for independent devices with 0/4-20 mA inputs, e.g. to connect additional temperature display.

The outputs allow measuring range limits between 0 and 6000°C/°F, even if the pyrometer does not have these ranges. This allows, for example, the limitation of the temperature range in order to increase the accuracy of the analog output even more or to expand the temperature range to replace the pyrometer in systems that work with other temperature measurement devices with different temperature ranges.

### 3 Configurable Inputs / Outputs

3 pyrometer connectors are available as digital input, digital output or analog input:

- Each **digital output** switches a low voltage output active or inactive (NC or NO, adjustable) with several selectable states (rear panel LEDs indicate the switching state):
  - Limit switch for decreasing or exceeding a certain temperature threshold
  - Material detection (exceeding the beginning of temperature range)
  - Device state (device is ready for operation)

- Over temperature, if the maximum allowed device temperature is exceeded
- Signal strength is too low
- Each **digital input** can be connected to an external contact closure and configured for a function:
  - Laser targeting light on and off
  - Manually delete (reset) of maximum value storage
  - Start / stop recording of measured values via the *SensorTools* software
  - Up to 7 pyrometer configurations can be saved and retrieved
  - Start the control process on the device and the recording of the control process in the software
- Using the **analog input** a current can be fed for
  - Analog specification of the emissivity slope or emissivity
  - Devices with motorized focus: measuring distance

### Optional Equipment

- **Fieldbus systems** Profinet or Profibus



## Comprehensive Settings

### Measuring Mode

2-color mode, switchable to 1-color modes (channel 1 or 2 selectable) for use as a standard radiation pyrometer.

### Dirty Window Alarm

A signal strength monitoring function detects the degree of contamination of the pyrometer's optics, viewing window or identify interferences (dust...) in the IR sensor's sight path and triggers an alarm if activated.

### Switch-off Level

The switch-off level defines a signal level, the temperature measurement is switched off, due to low level signal strength (e.g. if the contamination in the pyrometer field of view is too strong).

### Peak Picker / Maximum Value Storage

The peak picker also detects the temperature when the measurement object appears only briefly in the pyrometer's field of view. Application example: rolling mills with scaled surfaces.

### Material Properties

The input options for material entry have been simplified:

- **Emissivity slope:** Measuring objects whose emissivity is different at the two wavelengths (e.g. bright, unoxidized metal surfaces), the emissivity ratio can be adjusted. Targets with the same emissivity at the two wavelengths can be measured without adjustment of the slope/ratio setting.
- **Emissivity:** Each material has a max. emissivity of 1.00 which can be set, an adjustment up to 1.20 can be used. The emissivity adjustment above 1.00 allows for temperature corrections due to higher background reflection.
- **Transmittance:** For measurements through windows signal losses occur by transmission of the window. This value can be adjusted based on the window material.

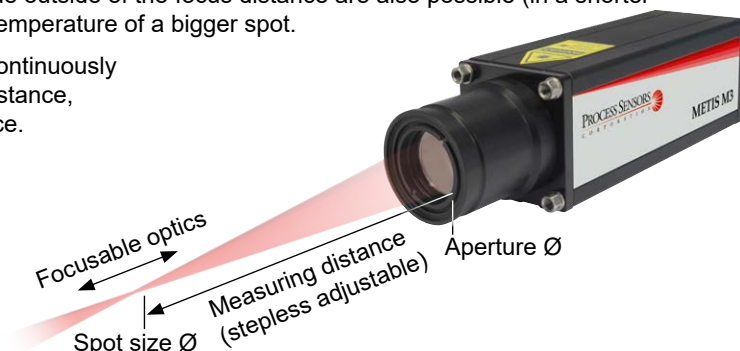
## Device Designs / Optics

Process Sensors 2-color pyrometers are equipped with two separate silicon or indium-gallium-arsenide detectors, which differ from sandwich detectors with very high signal strengths on both channels, ensuring high stability and accuracy. Specially designed lenses compensate the color aberration at the two measurement wavelengths and ensure that the focal distances of the two wavelengths are collimating at the same position.

The pyrometer must be properly aligned to the measurement object to detect the temperature correctly. At the focal point of the lens (focal distance) the spot size diameter is smallest. Measurements made outside of the focus distance are also possible (in a shorter or longer distance than the focus distance) to determine the average temperature of a bigger spot.

**Focusable optics (manual or motorized focus)** can be continuously adjusted within the minimum and maximum specified measurement distance, providing the smallest possible spot size diameter at that focus distance.

Values in the optics tables illustrate the focused measuring distances and respective spot sizes. The spot size diameter for distances not given in the table can be interpolated. The pyrometer can be used at distances other than its' focal distance, however the spot size is generally larger and therefore the target size must be larger.



### Integrated Optics (with motorized focus or manually focusable)

Optics (focusable)	Measuring distance a [mm] adjustable	Spot size M [mm]		Aperture Ø D [mm]
		M322 300–1000°C	M311 / M322 All other temp. ranges	
M311: OQ11-A1	from 340 mm	1.4 mm	0.8 mm	16 mm (FSC ≤ 1400°C)
	500 mm	2.7 mm	1.5 mm	
	700 mm	3.7 mm	2 mm	
M322: OQ22-A2	1000 mm	5.6 mm	2.8 mm	
	2000 mm	10 mm	5.8 mm	
	to 3000 mm	14 mm	7.8 mm	
M311: OQ11-F1	from 1000 mm	5.6 mm	2.8 mm	8 mm (FSC > 1400°C)
	2000 mm	10 mm	5.8 mm	
	3000 mm	14 mm	7.8 mm	
M322: OQ22-F2	4000 mm	19 mm	11 mm	
	5000 mm	24 mm	14 mm	
	to 10000 mm	51 mm	29 mm	

FSC = Full scale temp. range

#### Manual Focus

1. Turn counterclockwise
2. Pull / push in
3. Lock turn clockwise

#### Motorized focus

- Via push buttons
- Via PC software

### Fiber Optics (Standard 25 mm outside diameter or Miniature 12 mm)

Optics (focusable)	Measuring distance a [mm] adjustable	Spot size M [mm]		Aperture Ø D [mm]
		M322 300–1000°C	M311 / M322 All other temp. ranges	
M311: OQ25-B1	from 240 mm	2 mm	1 mm	13 mm
	500 mm	3.7 mm	2.5 mm	
	700 mm	5.2 mm	3.5 mm	
M322: OQ25-B2	1000 mm	7.7 mm	5 mm	
	2000 mm	15.4 mm	10 mm	
	to 3000 mm	23 mm	15 mm	
M311: OQ12-E2	from 120 mm	2.2 mm	1.2 mm	7 mm
	250 mm	5 mm	2.5 mm	
	500 mm	12 mm	6 mm	
M322: OQ12-E2				
		Fiber Ø 0.4 mm	Fiber Ø 0.2 mm	

#### Standard: OQ25

#### Miniature: OQ12

## Typical Applications





## Model Selection Table - M311 / M322

1		2		3		4		5		6		7		8		9		10		11		12
M3xx	-	xxxx	-	xxxx	-	x	-	x	-	x	-	xx	-	x	-	x	-	x	-	x	-	x

<b>1</b>	<b>Model, Detector, Spectral Range:</b> M311 = Silicon, 0.7 – 1.1 $\mu\text{m}$ M322 = InGaAs, 1.45 – 1.8 $\mu\text{m}$																
<b>2</b>	<b>Zero Scale Temperature:</b> e.g. 0600 = 600°C																
<b>3</b>	<b>Full Scale Temperature:</b> e.g. 1300 = 1300°C																
<b>4</b>	<b>Sighting Method:</b> 1 = Laser targeting 2 = Through lens sighting 4 = Color camera module																
<b>5</b>	<b>Serial Interface:</b> 3 = Profinet internally                      5 = Switchable RS485 / RS232 4 = Profibus internally                    6 = Ethernet IP / TCIP																
<b>6</b>	<b>Optics:</b> 2 = Manual focusable optics 3 = Fiber Ø 0.2 mm (refer to brochure) 4 = Fiber Ø 0.4 mm (refer to brochure) 8 = Motorized focusable optics B = Heavy-duty stainless steel braided hose assy for 0.2 mm fiber with OQ25 C = Heavy-duty stainless steel braided hose assy for 0.4 mm fiber with OQ25																
<b>7</b>	<b>Response Time:</b> 13 = 1 ms, adjustable to 10 s																
<b>8</b>	<b>Version:</b> 0 = Standard (12 pin connector, display, push buttons, 3 digital inputs / outputs)																
<b>9</b>	<b>Display:</b> 4 = With display (12 pin connector)																
<b>10</b>	<b>Analog Output:</b> 2 = Two 0/4-20 mA analog outputs, standard																
<b>11</b>	<b>Digital Input / Output:</b> 3 = 3 digital inputs / outputs / 1 analog input 0–20 mA (12 pin connector)																
<b>12</b>	<b>Optics Type:</b> A, B, E, or F (Refer to product brochure) Example for M311: A = OQ11-A1																

**Example:** M311-0600-1400-1-5-2-13-0-4-2-3-A

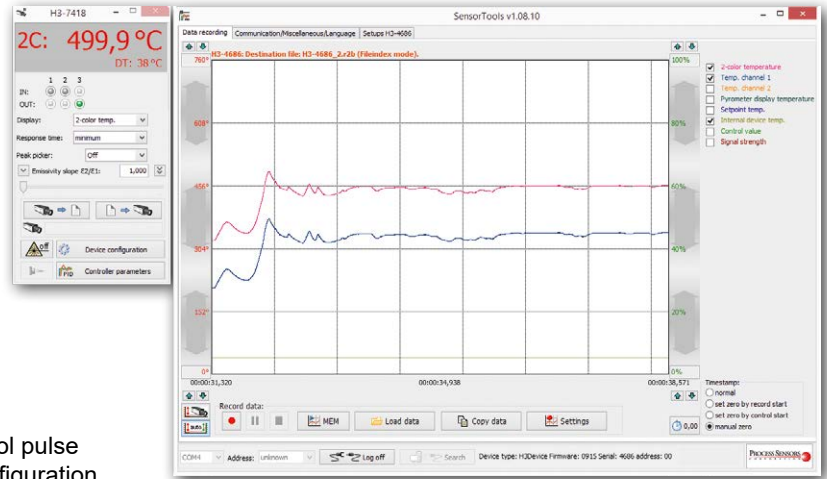
This model refers to: Model M311, temperature range of 600-1400°C, laser targeting, RS232 & RS485 communication, manual focus optics, 1 ms response time, std. version sensor, onboard temperature display, two 0/4-20 mA outputs, 3 digital inputs/outputs, optics type A.

## SensorTools Software




- Measured values of all channels:  
2-color temperature + 1-color temperatures,  
at the same time, graphical and numerical
- Measured value recording
- Processing the results
- Displaying internal devices temperature
- Changing pyrometer parameters

### Program functions:

- Change pyrometer parameters
- Playback of recorded data
- Adapted graphics mode to computer performance
- Export measured values in csv files
- Record interval setting for acceptable data size.
- Back time recording of measured values after control pulse
- Laser targeting light activation / camera display configuration
- External start and stop of the recording measured values (via control input on the pyrometer)
- Create a service file with settings for remote diagnostics

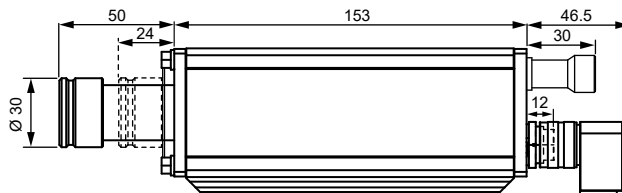


## Recommended Accessories

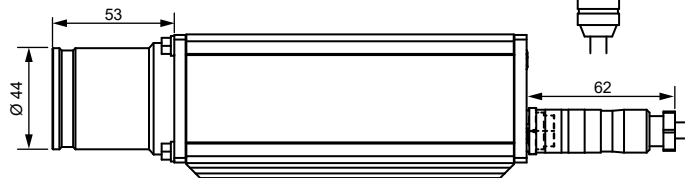
HA20	Ball and socket swivel mount for sensor alignment	
HA22	Ball and socket swivel mount for water cooling housing	
HA10	Mounting bracket for sensor alignment	
HA12	Mounting bracket for water cooling housing	
HA14 / 15	Adjustable mounting bracket for fiber optics OQ12 / OQ25	
KG10	Aluminum water cooling housing	
KG20	Aluminum cooling plate	
BL10 / 11	Air purge for devices with motor focus / manually focusable optics	
BL13 / 14	Air purge for fiber optics OQ12 / OQ25	
AL11 / 43	Connection cable, 14-wire (available in 5 m steps) with right angle connector / straight connector	
AU11 / 43	Connection cable, 14-wire, interface converter RS-232⇌USB with right angle connector / straight connector	
AV11 / 43	Connection cable, 14-wire, interface converter RS-485⇌USB with right angle connector / straight connector	
AK50	Connection cable for camera module (Limosa-plug⇌Cinch-plug, available in 5 m steps)	
AK54	Profinet network cable, Ethernet CAT6 (available in 5 m steps)	
AK72 / 73 / 76 / 81	Profibus connection cable (input cable / output cable / devices connection cable / terminating resistor)	
IF00	LED digital indicator for remote adjustment of IR sensor parameters	
950-004	Power supply 24 V DC	

## Dimensions

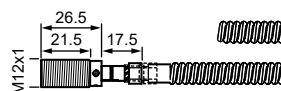
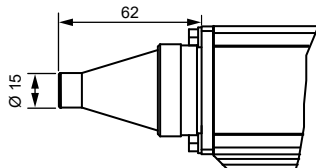
### Manual focusable optics



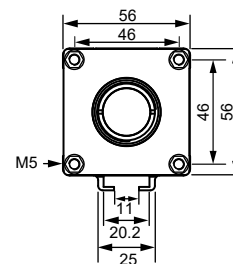
### Motorized focus optics



### Fiber optic devices, focusable optics

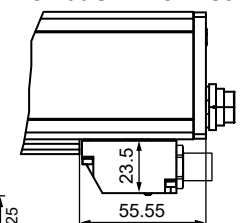


OQ12: Optics 12 mm



Optics 25 mm: OQ25

### Profibus / Profinet



Process Sensors reserves the right to make changes in scope of technical progress or further developments.

Metis\_M311\_M322 (04/10/2023)

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